EPOXY49

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100% SOLIDS CLEAR FLOOR EPOXY & METALLIC BASE COAT

PART B

HARDENER

PRODUCT: CLEAR EPOXY (100% SOLIDS)
FORMAT: 3-GALLON KIT (2×A + 1×B = 11.7 KG)

CONTENTS: PART B = 1 GAL (3.7 KG NET)
MIX RATIO: 2A : 1B BY VOLUME

1. PREP CONCRETE

Diamond grind to ICRI CSP 2–3 & vacuum clean. Slab ≤3 lbs MVER / ≤75% RH (if higher, prime w/ MVB 49).

2. MIX 2A : 1B

Combine 2 Parts A + 1 Part B by volume (pre-mix 150g pigment/gal A if metallic). Drill blend 3 min @ 350 RPM.

3. POUR & ROLL

Pour onto floor in ribbons immediately — never leave in bucket! Spread w/ squeegee & back-roll w/ 3/8" nap.

4. CURE & TOPCOAT

Working time 30–45 min. Recoat in 8–24 hrs. Foot traffic 24 hrs • Full vehicle 72 hrs @ 72°F.



DANGER

H302: Harmful if swallowed. H314: Causes severe skin burns and serious eye damage. H317: May cause an allergic skin reaction. Wear nitrile gloves, safety goggles & adequate ventilation. Keep tightly sealed at 60°F–80°F.



FULL ASTM
TDS & SDS
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EPOXY49 COATING SYSTEMS • 1714 W 23RD ST, HOUSTON, TX 77008

(346) 281-7132 • WWW.EPOXY49.COM