EPOXY49 | EPOXY 49

100% SOLIDS CLEAR FLOOR EPOXY & METALLIC BASE COAT

PART A

RESIN

PRODUCT: CLEAR EPOXY (100% SOLIDS)
FORMAT: 3-GALLON KIT (2×A + 1×B = 11.7 KG)

CONTENTS: PART A = 1 GAL (4.0 KG NET)
MIX RATIO: 2A : 1B BY VOLUME

1. PREP CONCRETE

Diamond grind to ICRI CSP 2–3 & vacuum clean. Slab ≤3 lbs MVER / ≤75% RH (if higher, prime w/ MVB 49).

2. MIX 2A : 1B

Combine 2 Parts A + 1 Part B by volume (pre-mix 150g pigment/gal A if metallic). Drill blend 3 min @ 350 RPM.

3. POUR & ROLL

Pour onto floor in ribbons immediately — never leave in bucket! Spread w/ squeegee & back-roll w/ 3/8" nap.

4. CURE & TOPCOAT

Working time 30–45 min. Recoat in 8–24 hrs. Foot traffic 24 hrs • Full vehicle 72 hrs @ 72°F.



WARNING

H315: Causes skin irritation. H317: May cause an allergic skin reaction. H319: Causes serious eye irritation. Wear nitrile gloves, safety goggles & adequate ventilation. Keep tightly sealed at 60°F–80°F.



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