EPOXY49

POLYASPARTIC 49 • CLEAR KIT

PART B
HARDENER

PRODUCT: POLYASPARTIC: CLEAR
FORMAT: 2-GAL KIT (7.6 KG NET)

CONTENTS: PART B = 1 GAL (3.8 KG)
MIX BY KIT: 1A : 1B (VOL OR WT)

1. PREP & DEW POINT
Apply over scraped flake or tack-free Epoxy 49. Substrate temp 50°F–90°F and ≥5°F above dew point.

2. 1:1 EQUAL MIX
Combine 1 Part A + 1 Part B by volume or weight. Mix gently 2 min @ 300–350 RPM — do NOT whip air.

3. RIBBON & CROSS-ROLL
15–20 min working time! Pour ribbons, spread w/ squeegee & cross-roll (200–250 sq ft/gal smooth; 125–160 flake).

4. THIN-FILM & CURE
NEVER exceed 12 mils/coat. Touch dry 2 hrs • Light foot 4–6 hrs • Full vehicle 24–48 hrs @ 72°F.

SOLIDS	TOUCH DRY	UV RATING	COVERAGE
98–99% HIGH	2–3 HOURS	NON-YELLOW	200–250 FT²



DANGER

H317: May cause allergic skin reaction. H332: Harmful if inhaled. H334: May cause allergy or asthma symptoms if inhaled. H335: Respiratory irritation. Wear nitrile gloves, goggles & vapor protection. Keep out of reach of children.

24-HR CHEMTREC
1-800-424-9300



SCAN FOR FULL
TDS & SDS
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EPOXY49 • 1714 W 23RD ST, HOUSTON, TX 77008
(346) 281-7132 • EPOXY49.COM