EPOXY49 | PRIMER 49

100% SOLIDS DEEP-PENETRATING ADHESION PRIMER

PART B

HARDENER

PRODUCT: DEEP-PENETRATING PRIMER
FORMAT: 3-GALLON KIT (2×A + 1×B = 11.7 KG)

CONTENTS: PART B = 1 GAL (3.7 KG NET)
MIX RATIO: 2A : 1B BY VOLUME (2:1 WT)

1. PREP & MOISTURE

Diamond grind concrete to CSP 2–3 & vacuum dust-free. Use on slabs ≤3 lbs MVER / ≤75% RH only.

2. MIX 2A : 1B

Combine 2 Parts A + 1 Part B by volume. Drill mix 3 min @ 350 RPM, scrape walls & let stand 3–5 min.

3. SQUEEGEE & ROLL

Pour ribbons onto slab. Pull tight into concrete pores w/ flat squeegee (200–250 sq ft/gal) & back-roll.

4. RECOAT WINDOW

Tack-free in 4–6 hrs. Apply Epoxy 49 base coat within 6–24 hrs (sand w/ 80-grit if >24 hrs).



DANGER

H302: Harmful if swallowed. H314: Causes severe skin burns and serious eye damage. H317: May cause an allergic skin reaction. Wear nitrile gloves, safety goggles & adequate ventilation. Keep tightly sealed at 60°F–80°F.

TDS

FULL ASTM TDS & SDS
EPOXY49.COM

24-HR CHEMTREC
1-800-424-9300